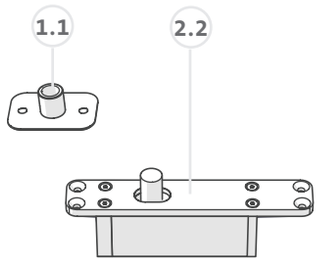
BOX CONTENTS

COMPONENTS

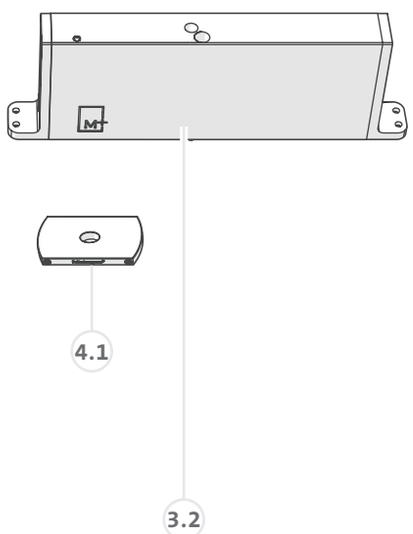
1.1 Ceiling plate

2.2 Top pivot 70 mm - Class B *or* G



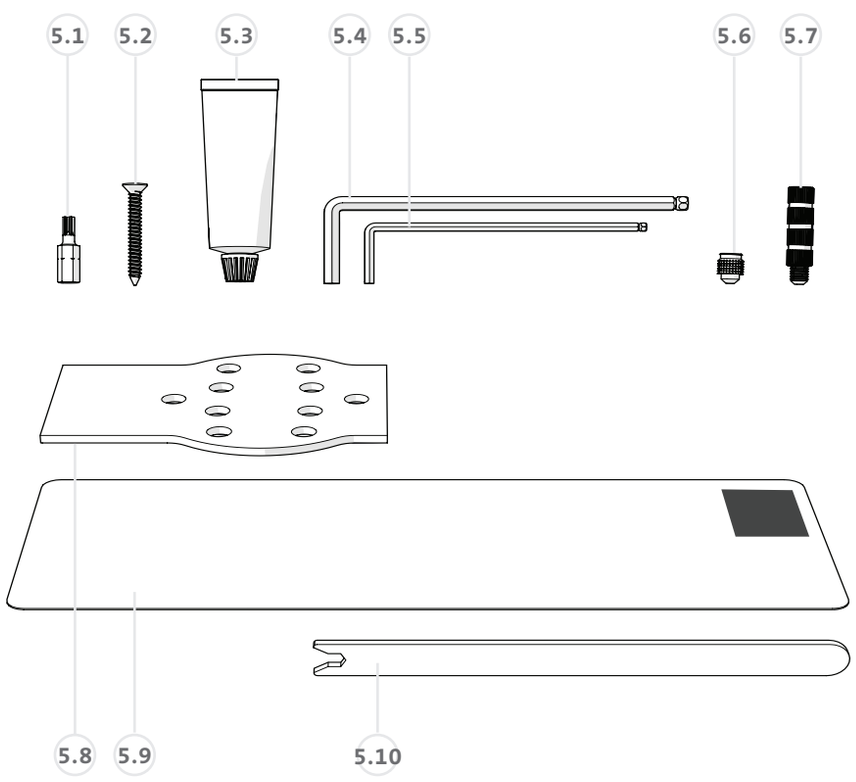
3.2 Bottom pivot System M 70 mm - Class AA to C *or*
Bottom pivot System M+ 70 mm - Class A to E

4.1 Floor plate System M - Squared

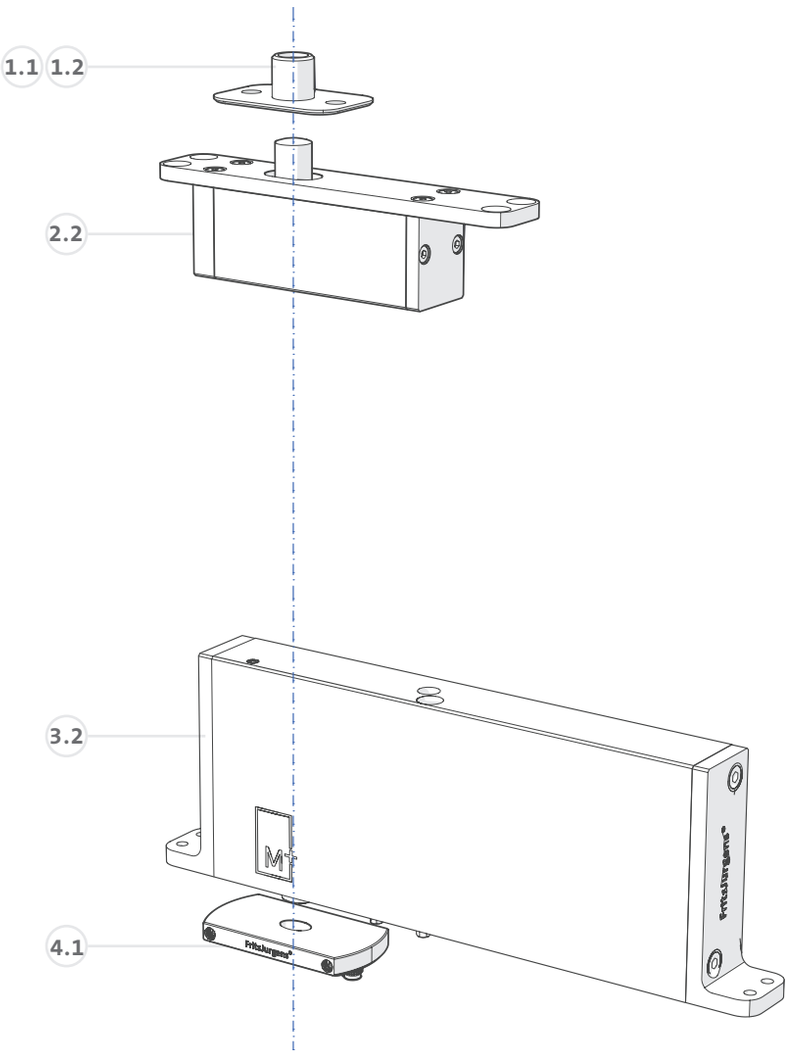


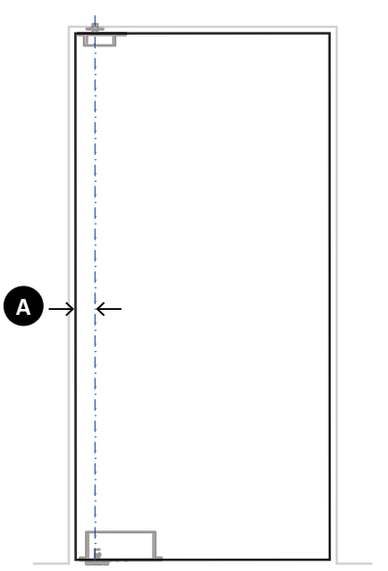
MILLING AND MOUNTING KIT

5.1 Torx bit TX20 (1x)
5.2 Screws (4x50) (10x)
5.3 Fitting adhesive
5.4 Allen key 5
5.5 Allen key 3
5.6 Mounting pins, short (2x)
5.7 Mounting pins, long (2x)
5.8 Fitting template
5.9 Double-sided fine-tuning sheet
5.10 Adjustment spanner



SYSTEM OVERVIEW





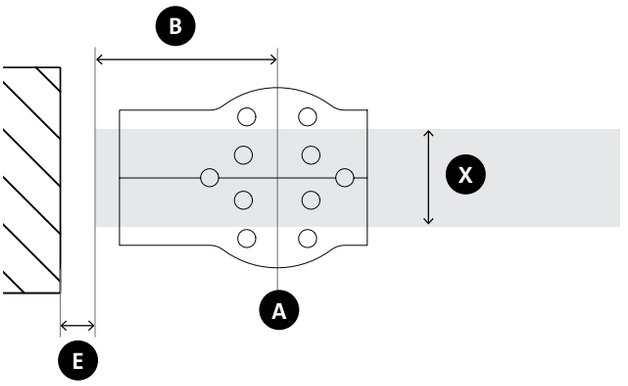
MOUNTING INSTRUCTIONS

→ page **15**

MOUNTING

FLOOR PLATE SQUARE, FLOOR PLATE ROUND

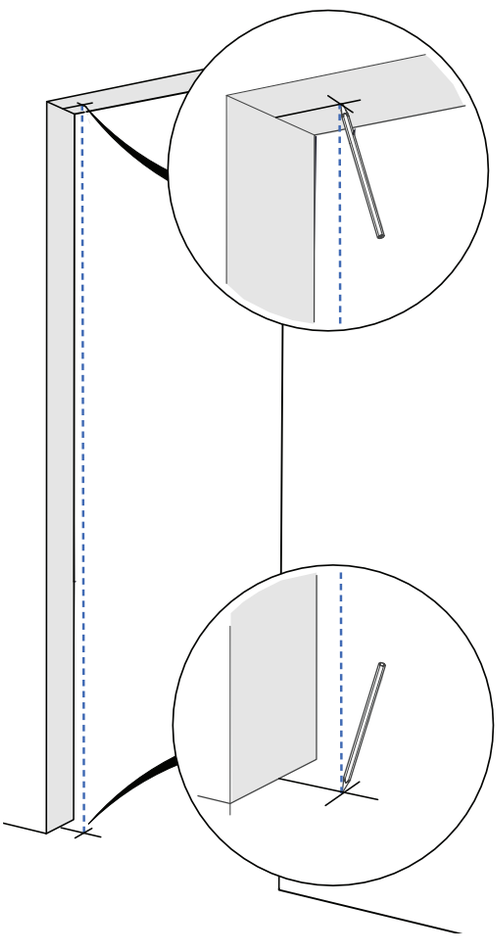
1 Determine the position of pivot point **A** on the floor. Use the fitting template and the table below.



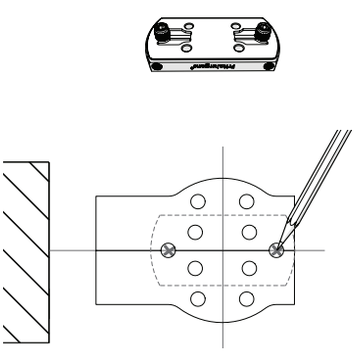
B	X = 40	
40	7	
70	5	
91	4	
250	3	
500	2	
1000	2	
1500	2	
2000	2	E

E Minimum gap between door and wall (mm)
B Distance pivot point to door edge (mm)
X Door thickness (mm)

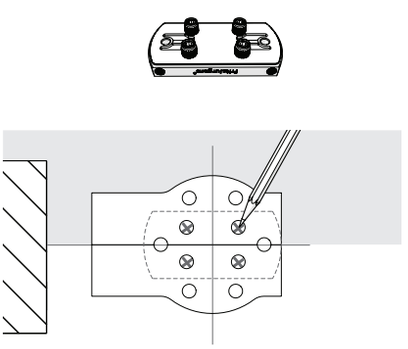
2 Mark pivot point **A** on the floor and on the ceiling.



3 Mark the drilling holes on the floor. Use the fitting template.

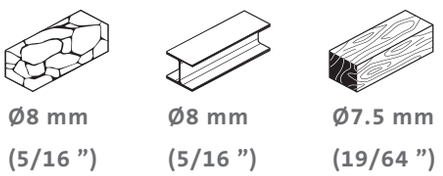


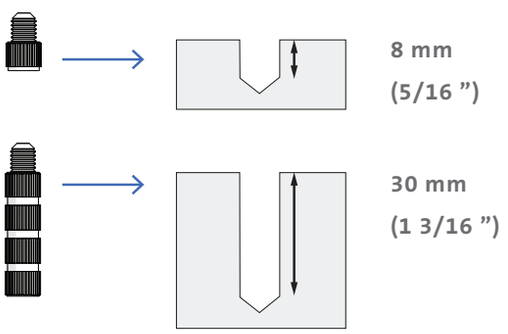
Floor plate square, one floor type



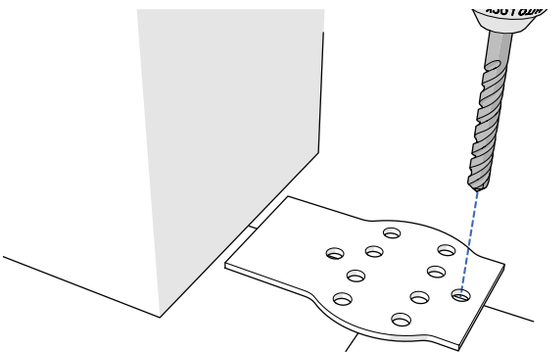
Floor plate square, two floor types

4 Select the correct drill bit for the floor and determine the drilling depth.

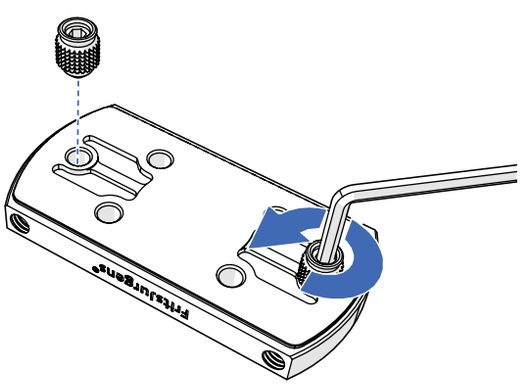


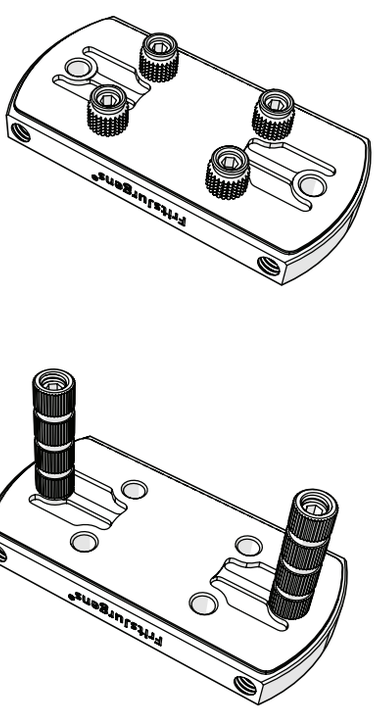


5 Drill the holes in the floor on the marked spots.



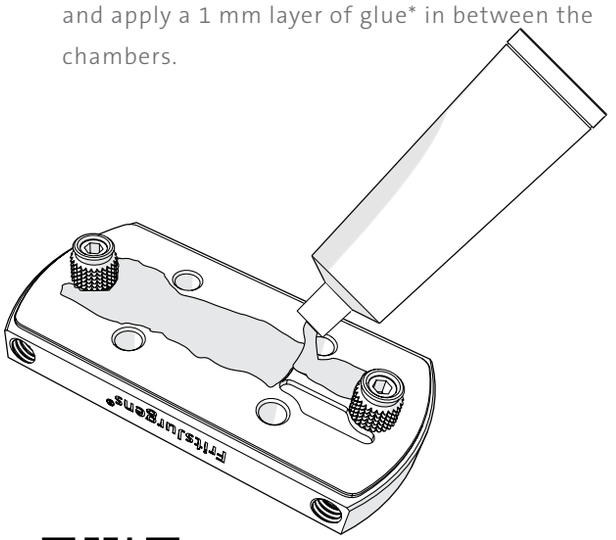
6 Determine the pin configuration for your situation. If necessary, use Allen key 3 to unmount the pre-installed pins and install the correct configuration.



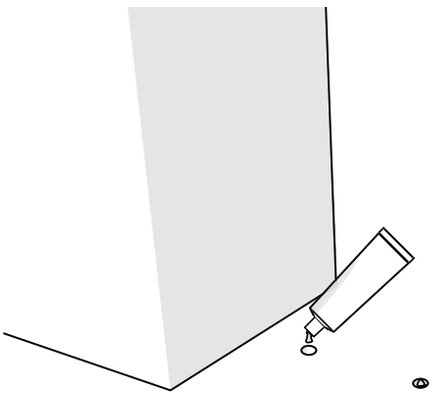


MOUNTING

7 Fill the glue chambers in the floor plate with glue and apply a 1 mm layer of glue* in between the chambers.

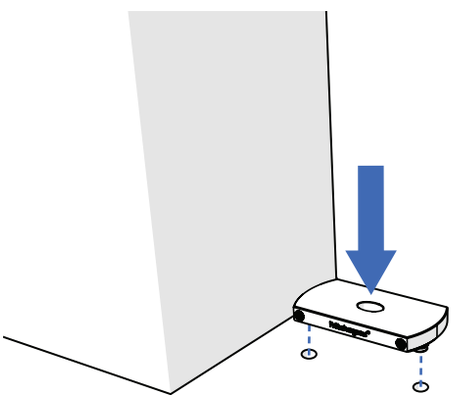


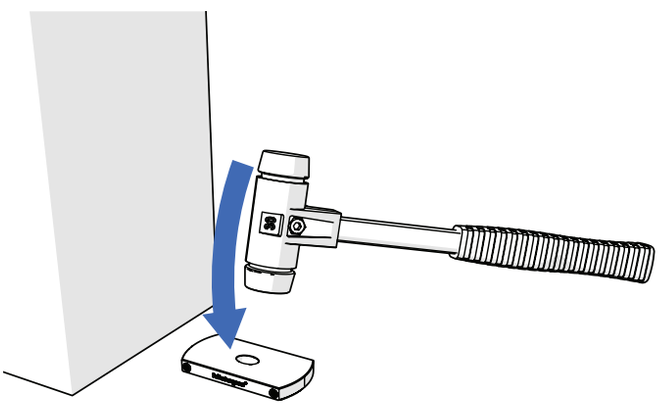
8 Add glue in the holes in the floor. Make sure the holes don't overflow when you place the floor plate.



* Scan the QR code for information about drying time and glue specifications.

9 Use a rubber hammer to affix the floor plate.

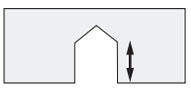
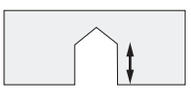


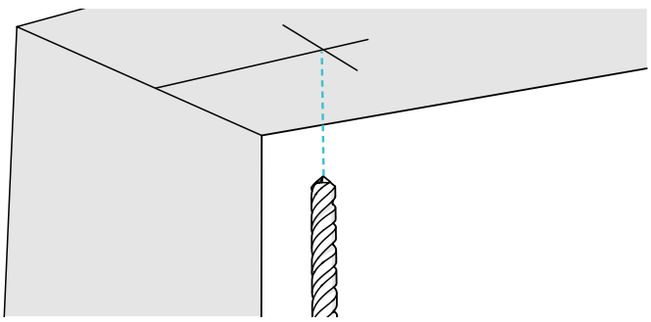


→ continue on page **21**

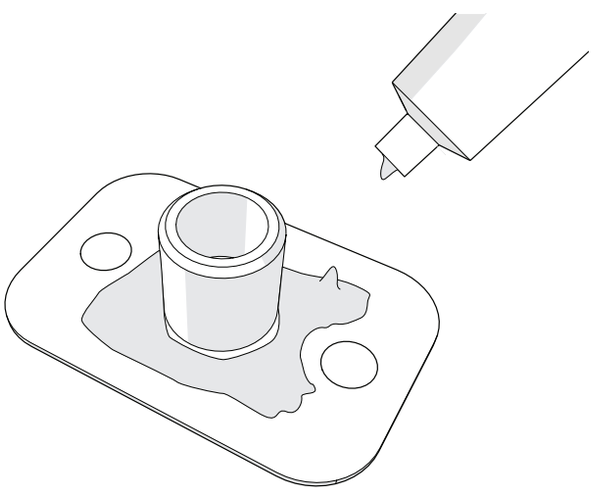
CEILING PLATE

1 Drill a hole for the ceiling plate.

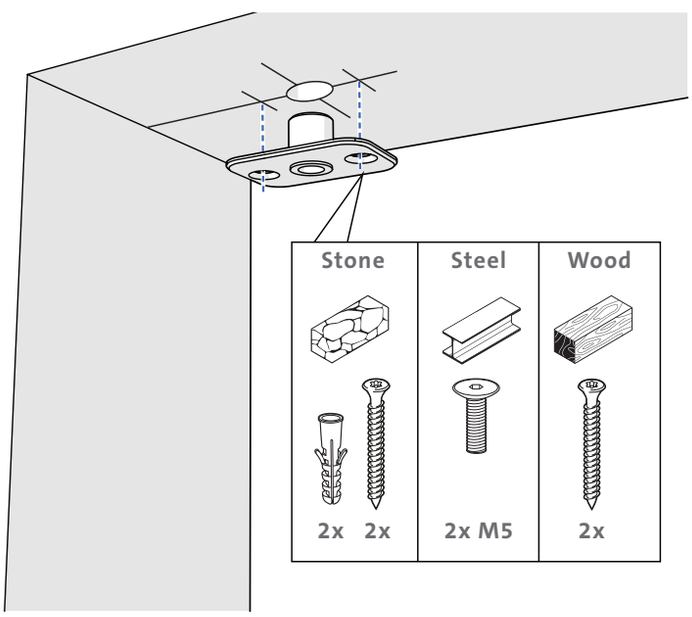
		Depth	Diameter
Ceiling plate 10 mm pin		**20 mm (25/32 ”)**	**Ø18 mm (45/64 ”)**
Ceiling plate 15 mm pin		**20 mm (25/32 ”)**	**Ø20 mm (25/32 ”)**
Ceiling plate cable grommet		**N.A.**	**Ø21 mm (45/64 ”)**



2 Apply a 1 mm thick layer of glue to the ceiling plate.

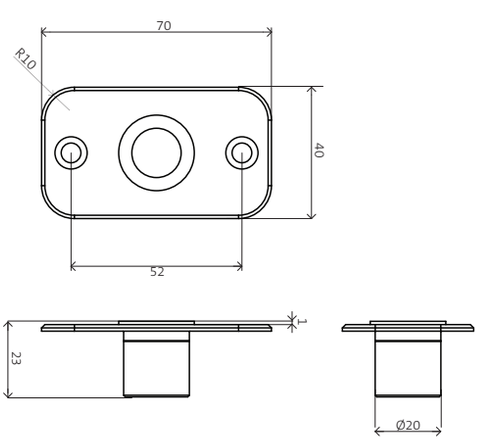


3 Affix the ceiling plate.

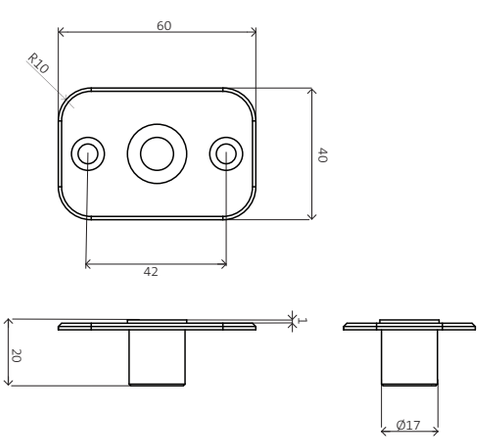


DIMENSIONS

Ceiling plate - Class G



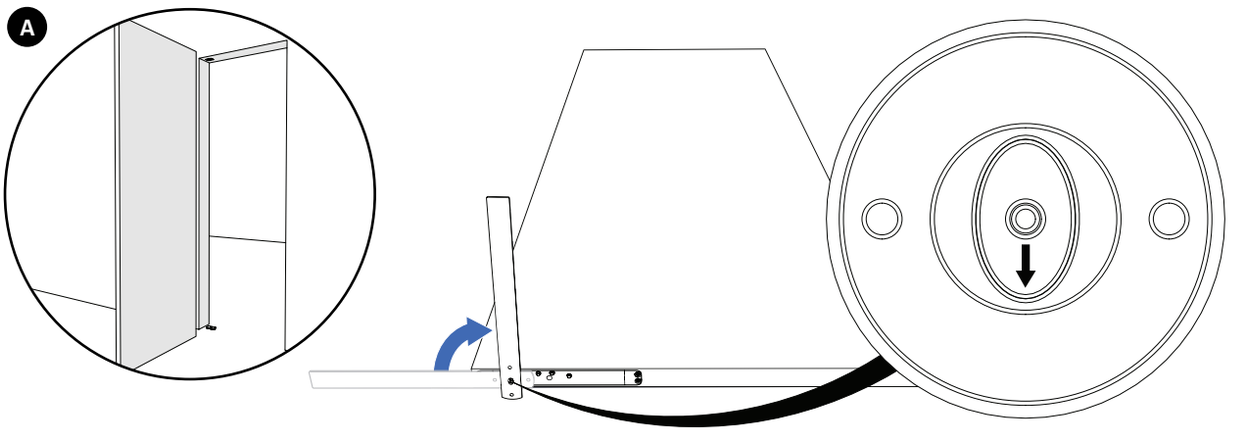
Ceiling plate - Class B



MOUNTING

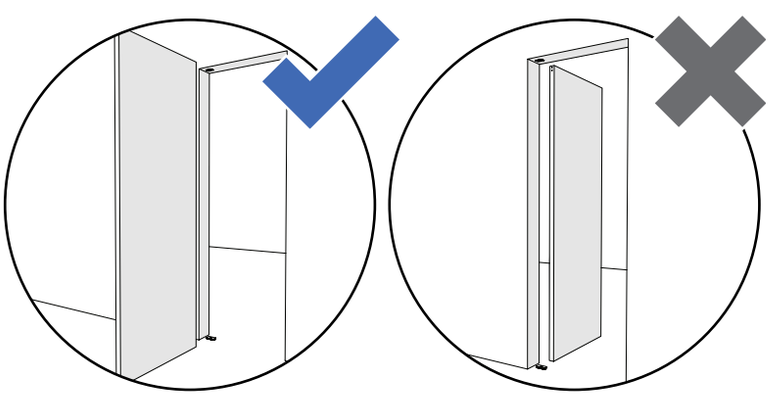
DOOR

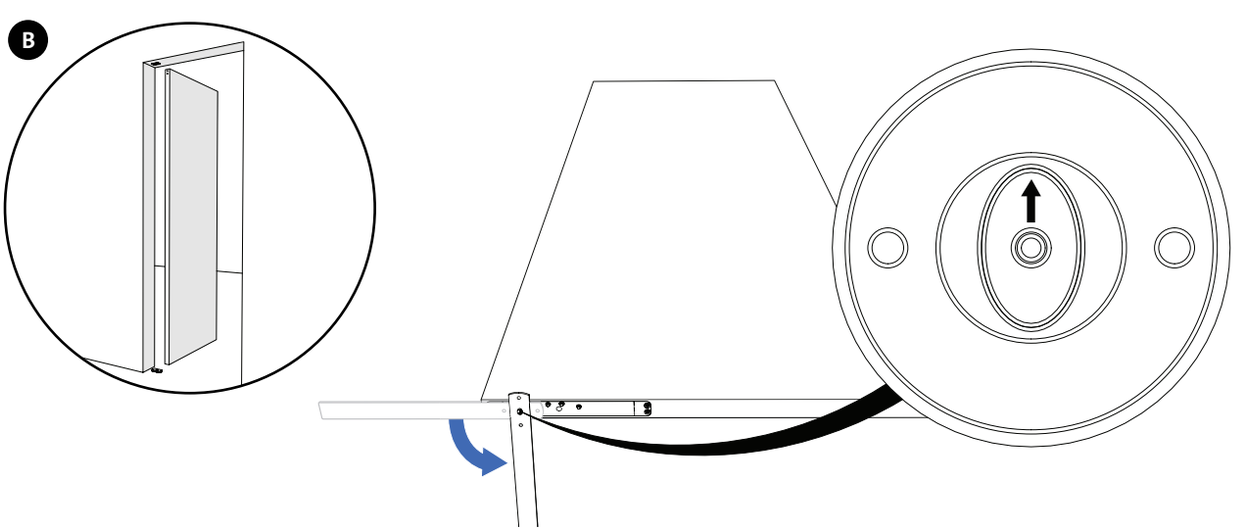
1 Determine in which direction you will install the door. Turn the arrow on the system's spindle so it points to the latch side of the door when you install it. You can do this with the axle wrench or floor plate.



PAY ATTENTION

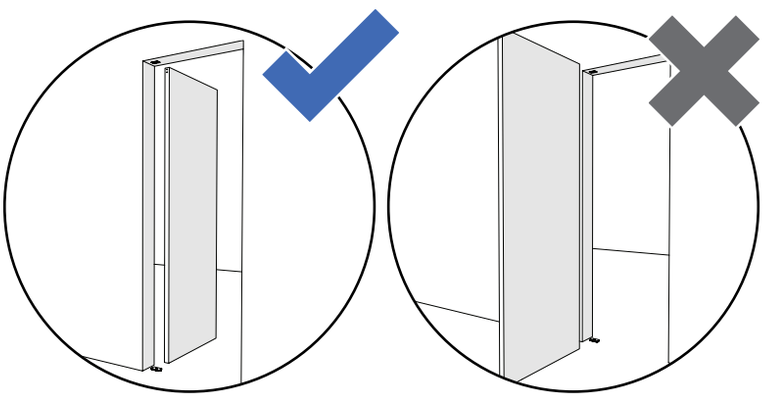
If you need to take the door out of the floor plate during the mounting process, always put it back the same way. If you do not do that, the arrow will point in the wrong direction, and the system will not function correctly.



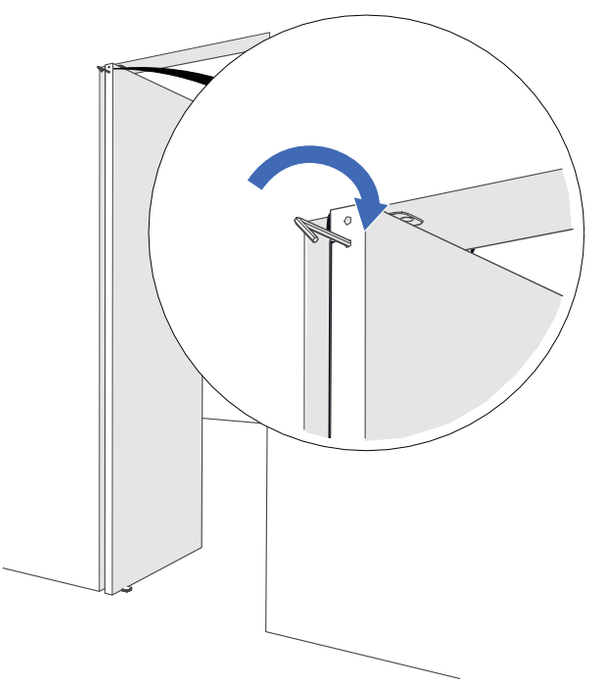


PAY ATTENTION

If you need to take the door out of the floor plate during the mounting process, always put it back the same way. If you do not do that, the arrow will point in the wrong direction, and the system will not function correctly.

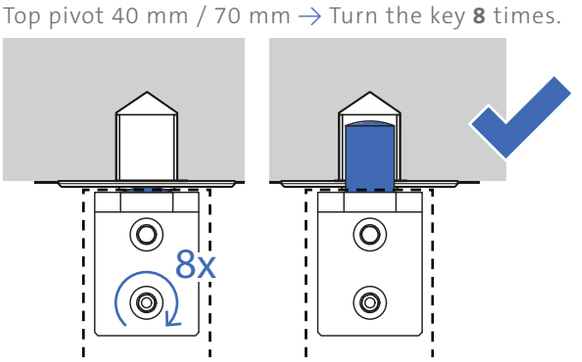


2 Position the door on the floor plate and align it with the ceiling plate.

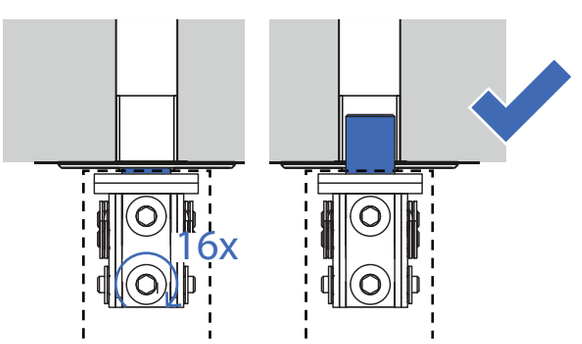


3 Extend the pivot with Allen key 5 or use the Hexagon Guide (page 12, item 6.2).

Top pivot 40 mm / 70 mm → Turn the key **8** times.



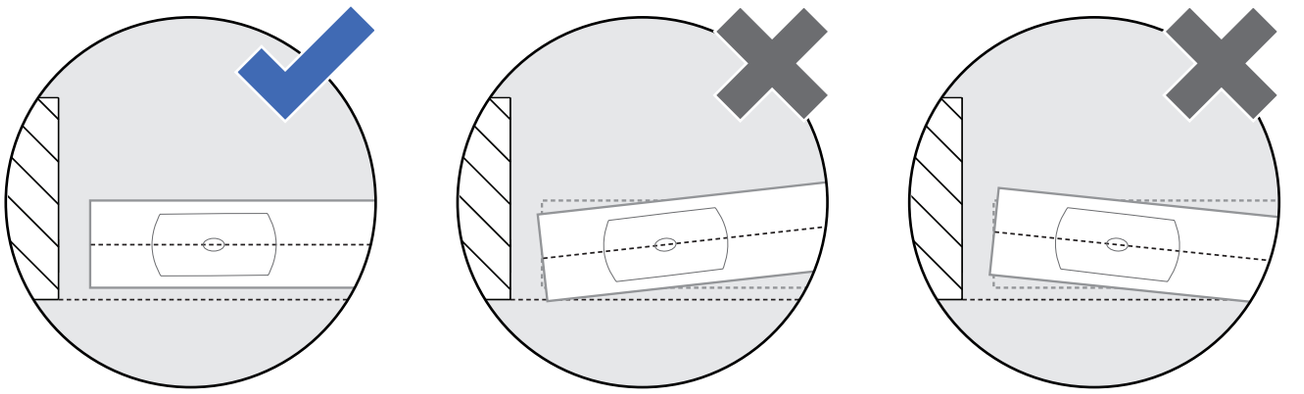
Top pivot cable grommet → Turn the key **16** times.



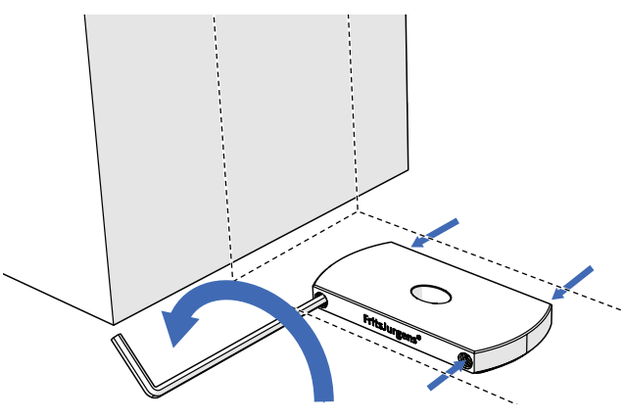
MOUNTING

FINE-TUNING RADIAL POSITION*

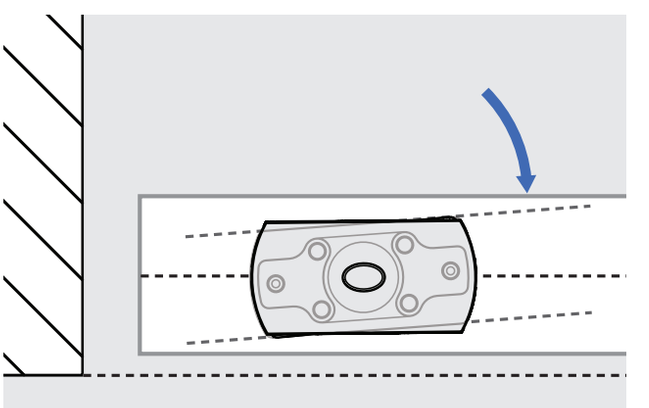
1 Check the radial alignment of the door.



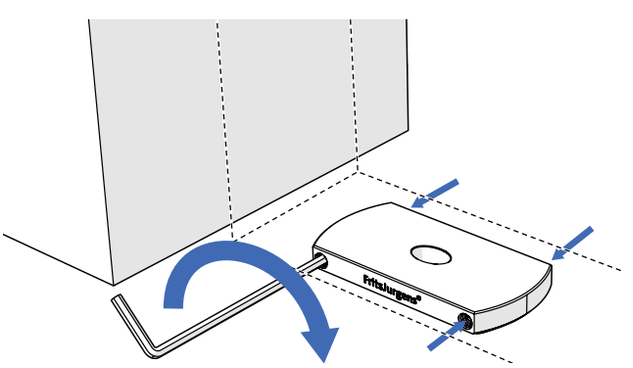
2 If the door is not properly aligned, unlock the floor plate with Allen key 3.



3 Rotate the floor plate until the door is aligned parallel to the wall.



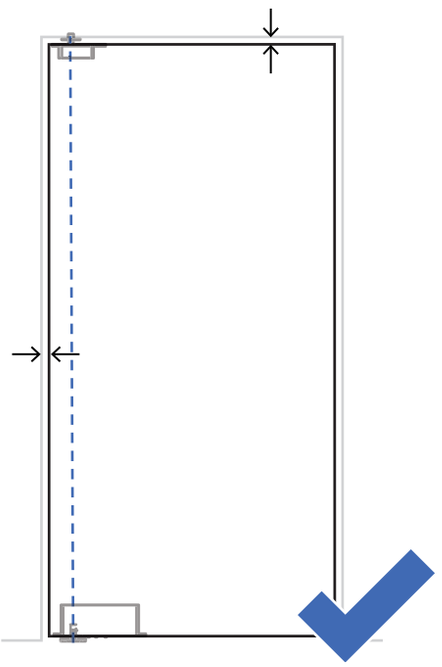
4 Lock the floor plate.

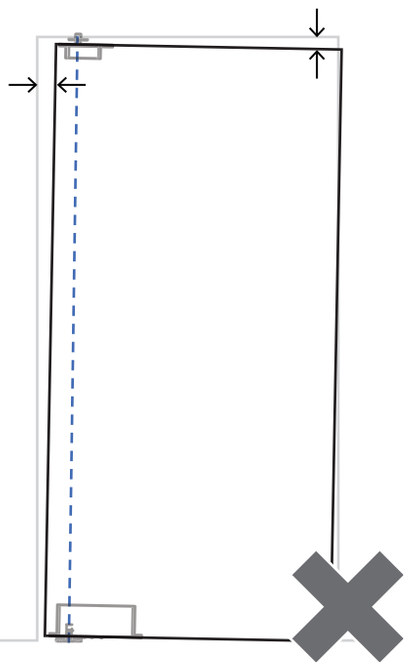


* Does not apply to floor plate Flush

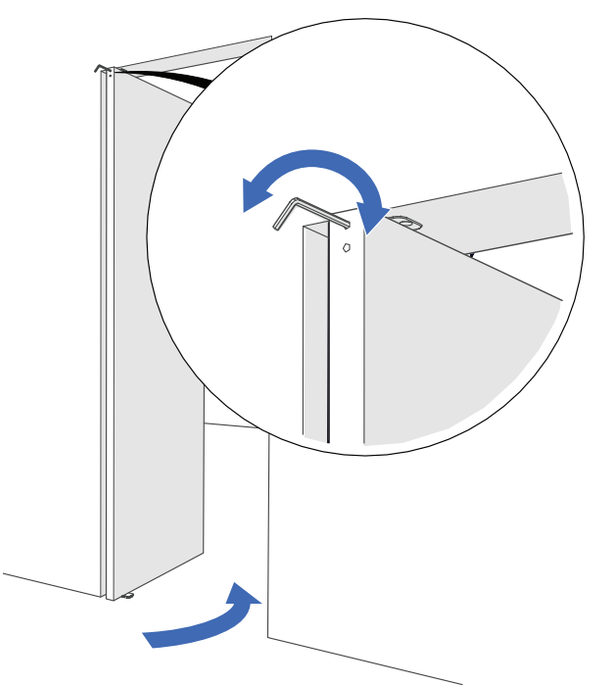
FINE-TUNING THE CLOSING SEAM

1 Check if the door is aligned parallel to the ceiling and the wall.





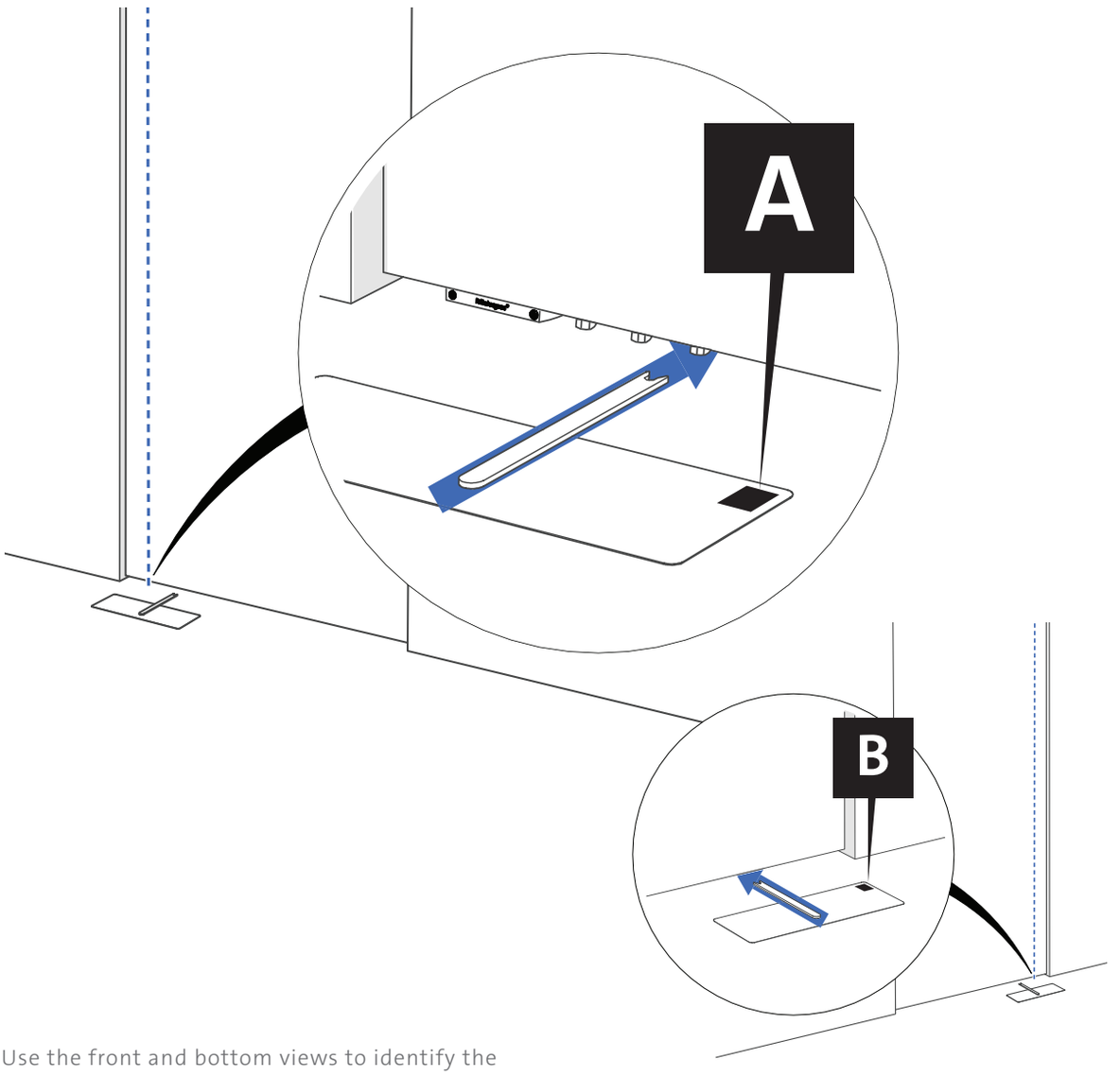
2 Open the door. Use Allen key 5 or the hexagon (page 12, item 6.2) until the door is aligned parallel to the ceiling and the wall.



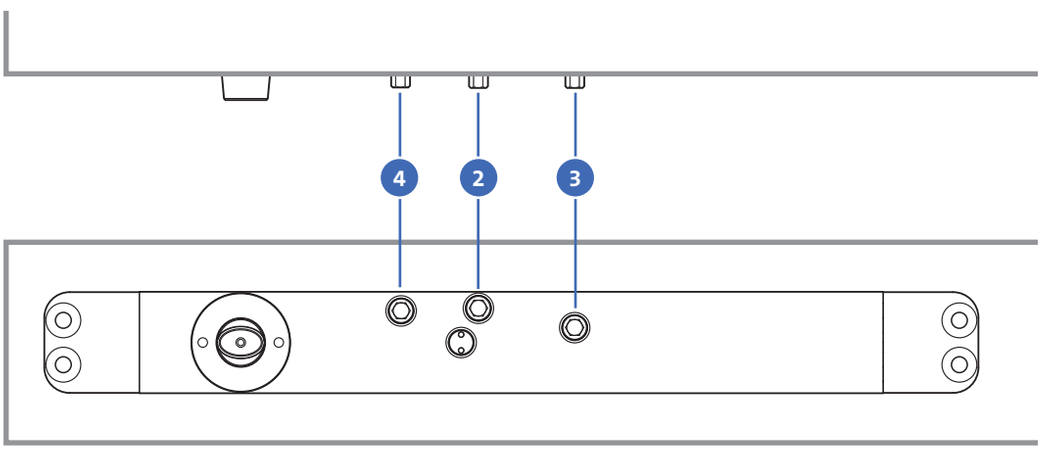
MOUNTING

FINETUNING MOVEMENT

1 Use the reference sheet and the adjustment spanner to finetune the movement of the door.

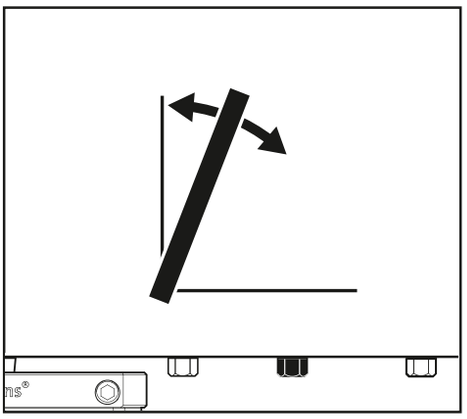


Use the front and bottom views to identify the adjustment screws.

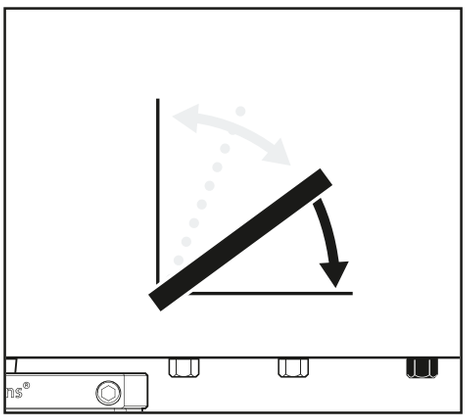


Beware! Rotate the adjustment screws incrementally with steps of ***≈ 10 degrees*** at a time. To return the door's adjustments to factory settings continue to 'Reset the system' on page 27.

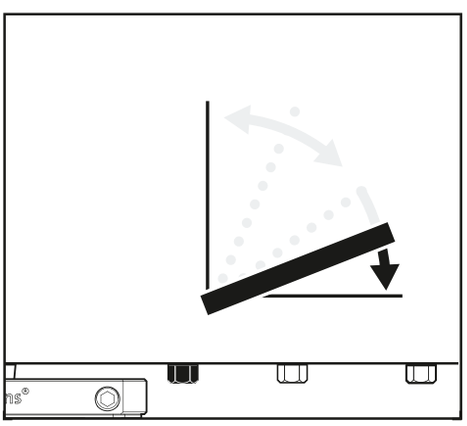
2 Adjust **Damper Control** to determine the door's opening speed (hydraulic backcheck).



3 Adjust **30° Speed Control** to determine the door's speed in the last 30° of the closing movement.



4 If your door has latching bolts, use **Latch Control** to make sure the door latches properly.



RESET THE SYSTEM

1 Closing all of the adjustment screws by turning them towards the tortoise (counterclockwise) until you feel a slight resistance.

2 Open the adjustment screws (clockwise) to the correct angle as shown in the table below.

System	Latch	Speed	Damper
System M32	-	-	180 degrees
System M32+	If necessary: 180 degrees	90 degrees	180 degrees
System M42+	If necessary: 180 degrees	90 degrees	270 degrees

For more information, scan the QR code: